

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.64



Product: 3067719 - SiTech+ Bend STB 30° 75  
 Unit: 1 piece  
 Manufacturer: Wavin - IT - SM Maddalena

LCA standard: EN15804+A2 (2019)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 24-11-2022  
 End of validity: 24-11-2027  
 Verifier: Martijn van Hövell - SGS Search



Wavin SiTech+ is a waste water system made of mineral- reinforced polypropylene (PP), which offers increased durability, but more importantly is quiet and easy to install.

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - IT - SM Maddalena (2020). (☑ = module declared, MND = module not declared).

| A1 | A2 | A3 | A4  | A5  | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2 | C3 | C4 | D |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|---|
| ☑  | ☑  | ☑  | MND | MND | MND | MND | MND | MND | MND | MND | MND | MND | ☑  | ☑  | ☑  | ☑ |

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

**GWP-total** = EF Climate Change [kg CO2 eq]; **GWP-f** = EF Climate change - Fossil [kg CO2 eq]; **GWP-b** = EF Climate Change - Biogenic [kg CO2 eq]; **GWP-luluc** = EF Climate Change - Land use and LU change [kg CO2 eq]; **ODP** = EF Ozone depletion [kg CFC11 eq]; **AP** = EF Acidification [mol H+ eq]; **EP-fw** = EF Eutrophication, freshwater [kg P eq]; **EP-m** = EF Eutrophication, marine [kg N eq]; **EP-T** = EF Eutrophication, terrestrial [mol N eq]; **POCP** = EF Photochemical ozone formation [kg NMVOC eq]; **ADP-mm** = EF Resource use, minerals and metals [kg Sb eq]; **ADP-f** = EF Resource use, fossils [MJ]; **WDP** = EF Water use [m3 depriv.]; **PM** = EF Particulate matter [disease inc.]; **IR** = EF Ionising radiation [kBq U-235 eq]; **ETP-fw** = EF Ecotoxicity, freshwater [CTUe]; **HTP-c** = EF Human toxicity, cancer [CTUh]; **HTP-nc** = EF Human toxicity, non-cancer [CTUh]; **SQP** = EF Land use [Pt]; **PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; **PERM** = Use of renewable primary energy resources used as raw materials [MJ]; **PERT** = Total use of renewable primary energy resources [MJ]; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; **PENRM** = Use of non-renewable primary energy resources used as raw materials [MJ]; **PENRT** = Total use of non-renewable primary energy resources [MJ]; **PET** = Total energy [MJ]; **SM** = Use of secondary material [kg]; **RSF** = Use of renewable secondary fuels [MJ]; **NRSF** = Use of non-renewable secondary fuels [MJ]; **FW** = Use of net fresh water [m3]; **HWD** = Hazardous waste disposed [kg]; **NHWD** = Non-hazardous waste disposed [kg]; **RWD** = Radioactive waste disposed [kg]; **CRU** = Components for re-use [kg]; **MFR** = Materials for recycling [kg]; **MER** = Materials for energy recovery [kg]; **EE** = Exported energy [MJ]; **EET** = Exported energy thermic [MJ]; **EEE** = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

| Environmental impact | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
|----------------------|--------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| GWP-total            | kg CO2 eq    | 2.94E-1  | 4.67E-3  | 2.13E-2  | 3.20E-1  | 3.88E-3  | 1.90E-1  | 1.88E-3  | -1.82E-1  | 3.34E-1  |
| GWP-f                | kg CO2 eq    | 3.37E-1  | 4.67E-3  | 1.82E-2  | 3.60E-1  | 3.87E-3  | 1.37E-1  | 1.88E-3  | -2.01E-1  | 3.02E-1  |
| GWP-b                | kg CO2 eq    | -4.31E-2 | 2.83E-6  | 1.54E-3  | -4.15E-2 | 2.35E-6  | 5.28E-2  | 1.65E-6  | 1.94E-2   | 3.07E-2  |
| GWP-luluc            | kg CO2 eq    | 2.28E-4  | 1.65E-6  | 1.54E-3  | 1.77E-3  | 1.37E-6  | 2.18E-5  | 3.18E-8  | -1.95E-4  | 1.60E-3  |
| ODP                  | kg CFC11 eq  | 1.45E-8  | 1.08E-9  | 1.83E-9  | 1.74E-8  | 8.92E-10 | 3.12E-9  | 4.73E-11 | -9.84E-9  | 1.17E-8  |
| AP                   | mol H+ eq    | 1.30E-3  | 2.66E-5  | 7.36E-5  | 1.40E-3  | 2.21E-5  | 1.30E-4  | 1.13E-6  | -6.32E-4  | 9.20E-4  |
| EP-fw                | kg P eq      | 6.56E-6  | 3.84E-8  | 2.83E-7  | 6.88E-6  | 3.19E-8  | 6.38E-7  | 1.46E-9  | -3.96E-6  | 3.60E-6  |
| EP-m                 | kg N eq      | 2.36E-4  | 9.51E-6  | 1.24E-5  | 2.58E-4  | 7.89E-6  | 3.92E-5  | 8.35E-7  | -1.21E-4  | 1.85E-4  |
| EP-T                 | mol N eq     | 2.61E-3  | 1.05E-4  | 1.40E-4  | 2.85E-3  | 8.70E-5  | 4.31E-4  | 4.58E-6  | -1.36E-3  | 2.01E-3  |
| POCP                 | kg NMVOC eq  | 1.12E-3  | 3.00E-5  | 4.34E-5  | 1.20E-3  | 2.49E-5  | 1.34E-4  | 1.72E-6  | -5.59E-4  | 7.99E-4  |
| ADP-mm               | kg Sb eq     | 1.47E-5  | 1.21E-7  | 4.44E-7  | 1.53E-5  | 1.00E-7  | 5.07E-7  | 1.13E-9  | -1.74E-6  | 1.42E-5  |
| ADP-f                | MJ           | 1.14E+1  | 7.17E-2  | 2.40E-1  | 1.17E+1  | 5.94E-2  | 3.91E-1  | 3.45E-3  | -5.95E+0  | 6.21E+0  |
| WDP                  | m3 depriv.   | 2.26E-1  | 2.20E-4  | 8.49E-2  | 3.11E-1  | 1.82E-4  | 7.66E-3  | 1.58E-5  | -1.26E-1  | 1.93E-1  |
| PM                   | disease inc. | 1.31E-8  | 4.21E-10 | 7.37E-10 | 1.43E-8  | 3.50E-10 | 2.08E-9  | 2.37E-11 | -6.82E-9  | 9.89E-9  |
| IR                   | kBq U-235 eq | 8.71E-3  | 3.13E-4  | 2.24E-4  | 9.25E-3  | 2.60E-4  | 1.21E-3  | 1.61E-5  | -4.19E-3  | 6.54E-3  |
| ETP-fw               | CTUe         | 4.66E+0  | 5.82E-2  | 3.79E-1  | 5.09E+0  | 4.83E-2  | 4.95E-1  | 3.18E-3  | -2.39E+0  | 3.25E+0  |
| HTP-c                | CTUh         | 1.07E-10 | 2.07E-12 | 2.02E-11 | 1.29E-10 | 1.72E-12 | 5.26E-11 | 8.37E-14 | -5.74E-11 | 1.26E-10 |
| HTP-nc               | CTUh         | 2.54E-9  | 6.94E-11 | 4.19E-10 | 3.03E-9  | 5.75E-11 | 6.67E-10 | 1.92E-12 | -1.37E-9  | 2.39E-9  |
| SQP                  | Pt           | 5.00E+0  | 6.13E-2  | 4.37E-2  | 5.10E+0  | 5.09E-2  | 3.07E-1  | 8.86E-3  | -6.84E+0  | -1.37E+0 |
| Resource use         | Unit         | A1       | A2       | A3       | A1-A3    | C2       | C3       | C4       | D         | Total    |
| PERE                 | MJ           | 8.76E-1  | 1.03E-3  | 8.30E-1  | 1.71E+0  | 8.53E-4  | 1.89E-2  | 1.36E-4  | -1.18E+0  | 5.43E-1  |
| PERM                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PERT                 | MJ           | 8.76E-1  | 1.03E-3  | 8.30E-1  | 1.71E+0  | 8.53E-4  | 1.89E-2  | 1.36E-4  | -1.18E+0  | 5.43E-1  |
| PENRE                | MJ           | 1.22E+1  | 7.61E-2  | 2.62E-1  | 1.26E+1  | 6.31E-2  | 4.17E-1  | 3.66E-3  | -6.41E+0  | 6.64E+0  |
| PENRM                | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| PENRT                | MJ           | 1.22E+1  | 7.61E-2  | 2.62E-1  | 1.26E+1  | 6.31E-2  | 4.17E-1  | 3.66E-3  | -6.41E+0  | 6.64E+0  |
| PET                  | MJ           | 1.31E+1  | 7.71E-2  | 1.09E+0  | 1.43E+1  | 6.40E-2  | 4.36E-1  | 3.80E-3  | -7.59E+0  | 7.18E+0  |
| SM                   | kg           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| RSF                  | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| NRSF                 | MJ           | 0        | 0        | 0        | 0        | 0        | 0        | 0        | 0         | 0        |
| FW                   | m3           | 3.72E-3  | 8.11E-6  | 2.02E-3  | 5.75E-3  | 6.73E-6  | 2.54E-4  | 4.27E-6  | -2.24E-3  | 3.77E-3  |

| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|---------|----------|---------|
| HWD                               | kg   | 2.29E-6 | 1.83E-7 | 2.33E-7 | 2.71E-6 | 1.52E-7 | 6.73E-7 | 4.14E-9 | -1.97E-6 | 1.57E-6 |
| NHWD                              | kg   | 1.88E-2 | 4.44E-3 | 2.27E-3 | 2.55E-2 | 3.68E-3 | 1.95E-2 | 1.52E-2 | -7.63E-3 | 5.63E-2 |
| RWD                               | kg   | 8.94E-6 | 4.87E-7 | 2.49E-7 | 9.68E-6 | 4.04E-7 | 1.55E-6 | 2.26E-8 | -3.97E-6 | 7.68E-6 |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |



Ecochain Technologies BV  
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands  
<https://www.ecochain.com>  
+31 20 3035 777